

INSTALLATION AND USAGE OF 8-1202E SHAFT KIT



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1. Tap out existing 5/16" aligning pin hole squarely with 3/8" x 16" tap provided.
2. Insert wheel and shaft assembly into cast housing bore.
3. Turn screws (B) and (T) in line to key slots in shaft and center shaft in bore with screws (B) and (T).
4. Screw stud (S) into shaft with 1/4" Allen wrench provided.
5. Install washer (W) and nut (A).
6. Adjust gear clearance with nut (A). Wrenching nut (A) clockwise pulls bandwheel inward to pinion creating recommended .012" gear clearance.
7. Lock nut (A) with nut (N). Note: Leave slight clearance between screw (T) and shaft while adjusting nut (A).
8. Adjusting screws (B) and (T) after angle of shaft to create proper wheel camber. Snug screw (T) against shaft for permanent fixing.

