

SETTING THE GEAR CLEARANCE FOR No. 8, 8-M-1®, & 8-M-2® LOWER BANDWHEEL GEARS

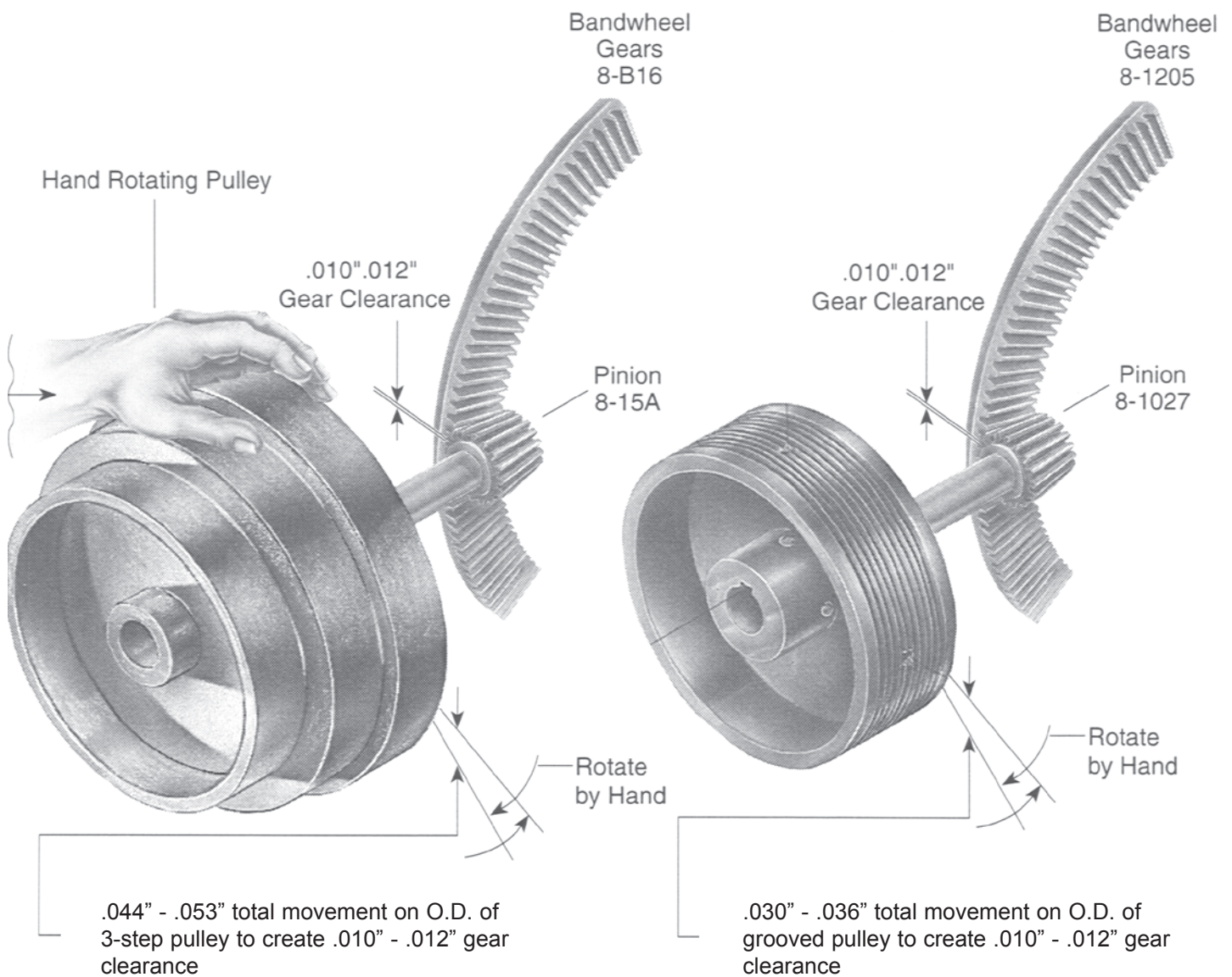


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The illustrations below provides a practical method of rotating the (belt pulley) back and forth by hand to a specific dimension to create .010" - .012" clearance between pinion and bandwheel gears for **No. 8, 8-M-1 and 8-M-2.**

- A** For the old No. 8 use the 8-14 shims to create gear clearance.
- B** For 8-M-1 and 8-M-2 use the 8-1031A shims to create gear clearance.



A NO.8

B 8-M-1 8-M-2

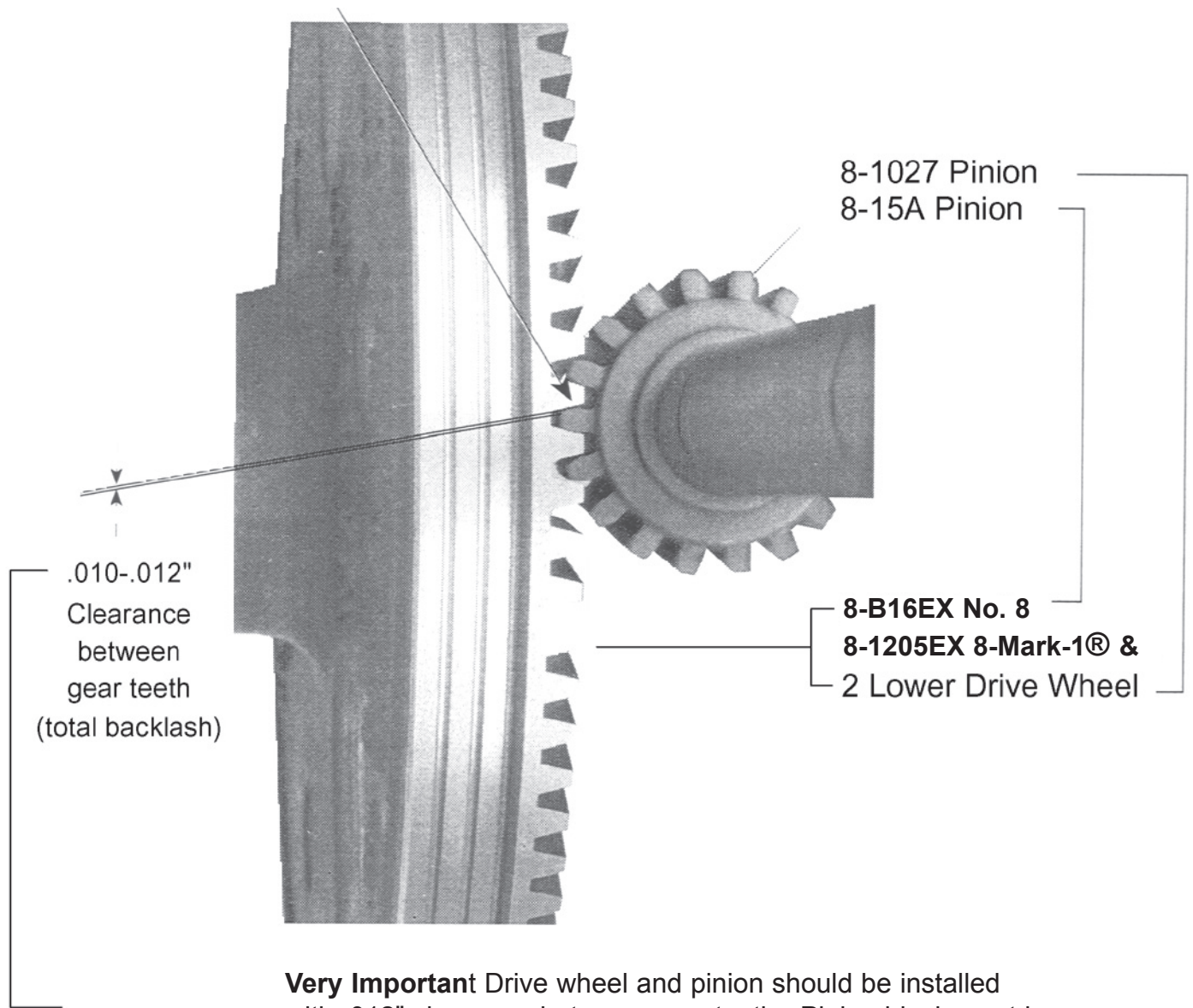
SETTING THE GEAR CLEARANCE FOR No. 8, 8-M-1®, & 8-M-2® LOWER BANDWHEEL GEARS (CONT'D)



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Photo below illustrates end view of lower wheel and pinion relative to setting the recommended gear clearance for No. 8, 8-MARK-1® and 8-MARK-2®.



Very Important Drive wheel and pinion should be installed with .012" clearance between gear teeth. Pinion block must be shimmed or machined and shimmed to create this clearance. To avoid shimming of pinion block, see next page.

For Easy Adjust Axle Kit 8-1202E