

# 8-262 FEED CORK INSTALLATION

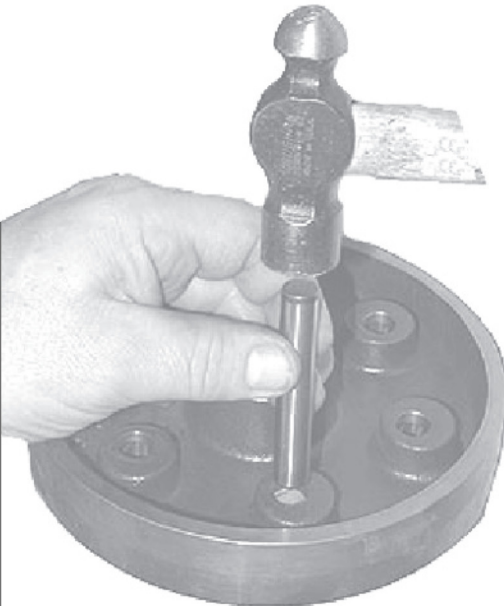


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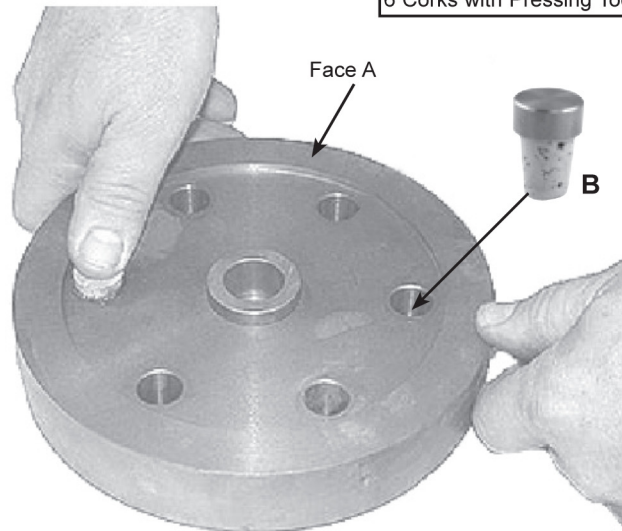
INSTALLATION

**Step 1:** Punch out 6 corks with hammer and 1/2" drift.



**Step 2:** Press in 6 corks by hand or arbor press. Using Plate 1 to press all corks at once with 1/8" spacers under Plate. It will be difficult to install corks without greasing corks first.

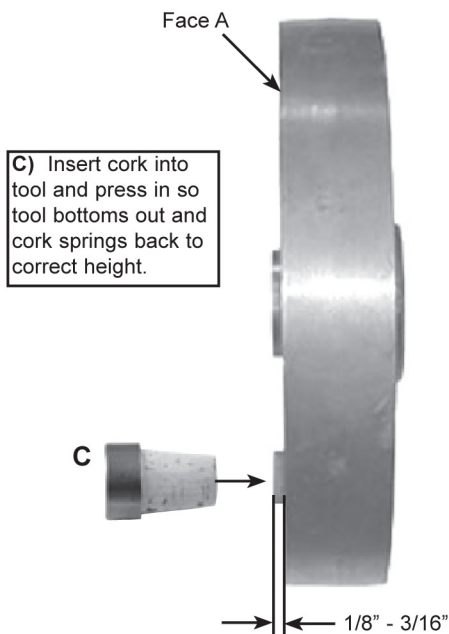
**B) Optional 8-262R  
6 Corks with Pressing Tool**



**Step 3:** Corks should protrude from face A approximately 1/8" - 3/16" but all corks should be equidistant from Face A +/- .015".

**Step 4:** To make top of corks equidistant from Face A, turn housing in lathe at high speed with a fine point tool. Next, sand corks while still turning in the lathe.

INSTALLATION



**C) Insert cork into tool and press in so tool bottoms out and cork springs back to correct height.**

